

FOR INSTALLATION PLEASE FOLLOW STEP

1. (2) 1/4-20X3/4L HEX BOLT
 (2) 1/4 FLAT WASHER
 (2) 1/4 LOCK WASHER
 PER RAIL, TYP. USE OTHER
 HOLES FOR SHORTER WIDTH.
 ADJUST TO DESIRED FRAME
 SPACING AND TIGHTEN.
2. ANCHOR BRACKETS TO FLOOR.
 PRE-DRILL HOLES, SEE FOOT PRINTS
 FOR REFERENCE. USE MAX. HOLE
 SPACING FOR INCREASED RACK
 STABILITY. ANCHORS NOT PROVIDED.
 ALL FRAMES MUST BE ANCHORED
 TO PREVENT TIPPING.
3. PRE-ASSEMBLE GUSSETS TO FRAMES
 USE
 (2) 1/4-20X3/4L HEX BOLT
 (2) 1/4-20 NYLOK NUT
 (1) 1/4 FLAT WASHER
 TYP 4 GUSSETS.
4. PLACE FRAME ON BRACKETS
 ALIGN WITH PEM STUDS. USE
 (2) 1/4-20 NYLOK NUT
 (2) 1/4 FLAT WASHER
 TYP 4 CORNERS.
5. FASTEN STABILIZERS TO FRAMES
 UPPER MOST SLOTS AS SHOWN,
 SEE DIRECTION WHEN INSERTING
 BOLTS
 (2) 1/4-20X3/4L BOLTS
 (2) 1/4-20 KEPS NUTS
 TYP 2 SIDES
6. ADJUST SPACE BETWEEN FRAMES,
 TIGHTEN STABILIZER WITH
 (2) 1/4-20 KEPS NUTS
 TYP 2 SIDES.

NOTE DIRECTION OF FRAMES,
 EIA HOLE SPACING IS OUT

